

= 1 sq foot

General Setup Instructions

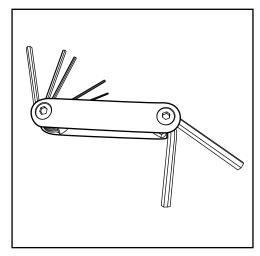
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

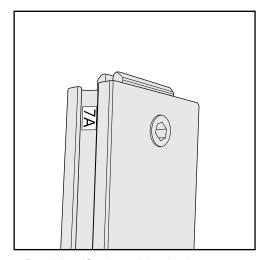
- For Cleaning Metal, Plex, & Laminate Parts: Use a MILD NON-ABRASIVE cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure. Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

- For loss prevention, tighten all set screws and locks during disassembly.



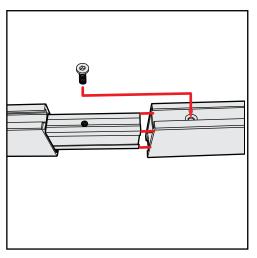
Hex Tool - Essential for Assembly



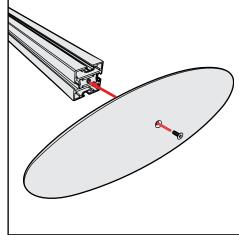
Part Identification - Numbering



MARNING



Spline Connection



Base Plate & Extrusion Connection





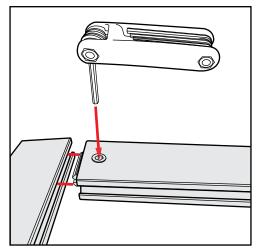




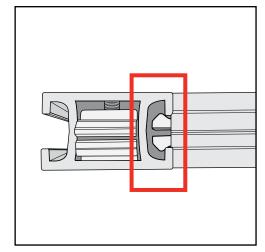
LADDERS OR LIFTS MAY BE REQUIRED



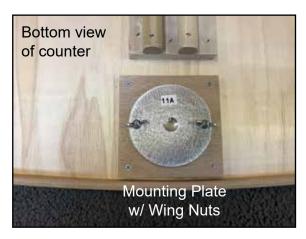
ALL CONNECTIONS MUST BE TIGHTLY SECURED



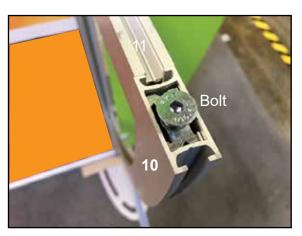
Extrusion & Lock Connection



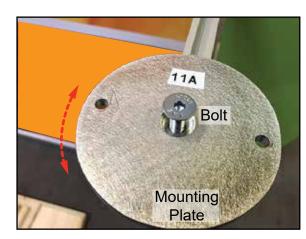
Engaged Lock



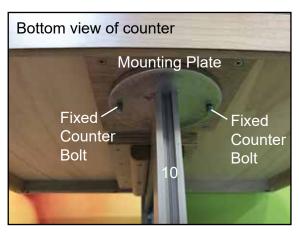
1) Mounting plate & wing nuts, in packed position.



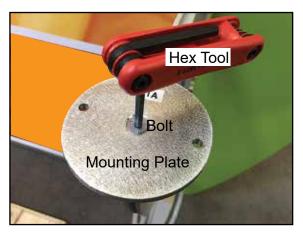
2) Mounting plate bolt in, packed position.



3) Place mounting plate onto [10] then tighten bolt, part way, allowing some rotation for final positioning.



4) Place fixed counter bolts into mounting plate, then lift counter to re-tighten bolt.



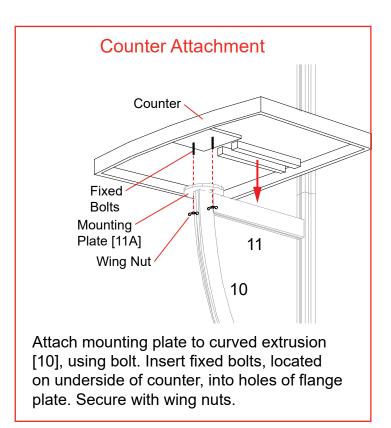
5) Tighten bolt, using hex tool, to secure.



6) Place fixed counter bolts into mounting plate, then secure using wing nuts.

Completed Assembly

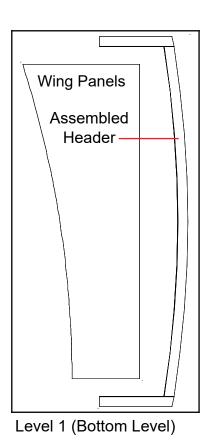


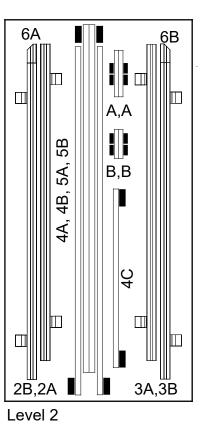


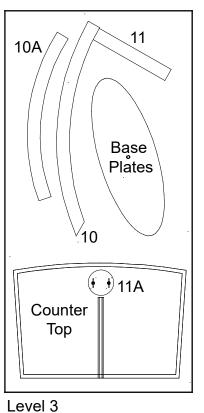
Keep mounting plate [11A] and wing nuts attached to counter, when packing.

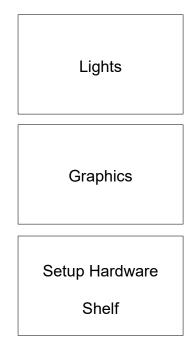
Keep bolt attached to [10], when packing.

Top View of Each Level

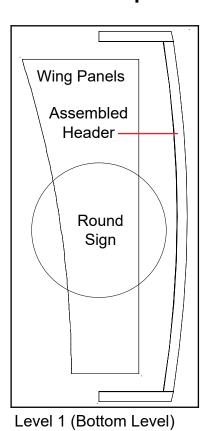


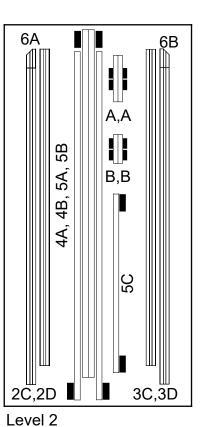






Top View of Each Level





SACAGAWEA DESIGNS

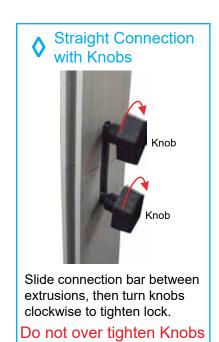
Order #XXXXX Backwall Assembly

Item	Qty.	Description
1	2	Base Plate
2A,2B	1,1	42" S40 Vertical Extrusion w/ A10 Clamps
3A,3B	1,1	42" S40 Vertical Extrusion w/ A10 Clamps
2C,2D	1,1	42" S40 Vertical Extrusion
3C,3D	1,1	42" S40 Vertical Extrusion
4A,4B	2,2	45" Z45 Horizontal Extrusion
5A,5B	2,2	45" Z45 Horizontal Extrusion
4C,5C	1,1	24" Z45 Horizontal Extrusion

6A,6B 2,2 2.5" S40 Angle-Cut Vertical Corner Connection

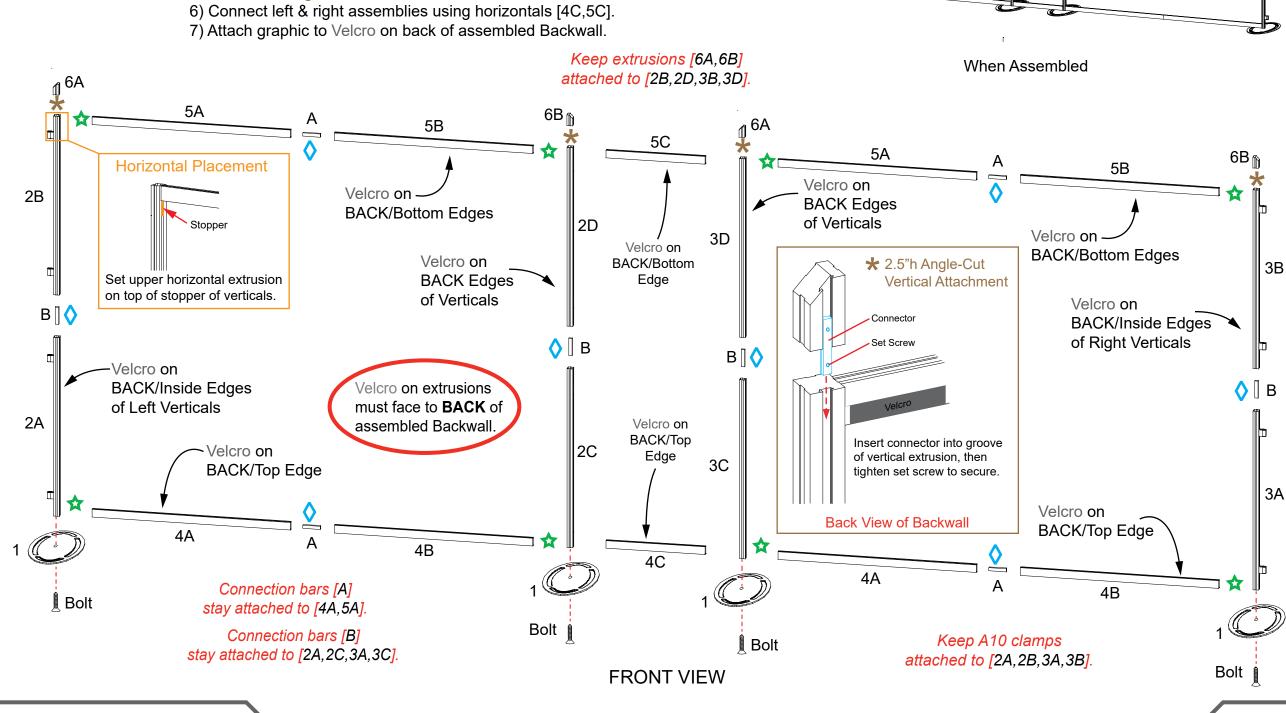


Do not over tighten Knobs



Steps:

- 1) Attach base plates [1] lower verticals [2A] [3A] [2C] and [3C], using bolts.
- 2) Connect verticals [2A to 2B] [2C to 2D], [3A to 3B] and [3C to 3D], using connection bars [B]. See Straight Connection with Knobs detail.
- 3) Connect horizontals [4A to 4B] and [5A to 5B], using connection bars [A]. See Straight Connection with Knobs detail.
- 4) Attach vertical assemblies [2A/2B] [3A/3B] [2C/2D] and [3C/3D] with horizontal assemblies [4A/4B] and [5A/5B]. See Corner Connection with Knob detail.
- 5) Connect extrusions [6A] and [6B] to verticals [2B] [2D] [3B] and [3D]. See 2.5"h Angle-Cut Vertical Attachment detail.





Order #XXXXX Backwall Attachments

Steps:

- 1) Connect lights to top horizontal extrusions. See Light Connection detail.
- 2) Attach assembled Header Frames and affix graphics using Velcro.
- 3) Attach extrusions [10/11] and shelf to vertical [2A].
- 4) Attach support leg [10A] to curved extrusion [10].
- 5) Attach flange plate [11A] to top of curved extrusion [10], using bolt.
- 6) Attach counter top to counter mounting plate [11A]. See Counter Assembly page.
- 7) Attach Wings to A10 clamps. See Clamp Attachment detail.
- 8) Attach Monitor Mount to vertical [2B]. See Monitor Mount Attachment detail.
- 9) Attach Sign to vertical extrusion [3B]. See Sign Attachment detail.

Item	Qty.	Description
7/8/9	2/2/2	Header Frame
10	1	30.2" Curved Extrusion
10A	1	Support Leg
11	1	12.184" Horizontal Extrusion
11A	1	Counter Mounting Plate

